

Powerflow[™] NZ HE Hydraulic Oil

Phillips 66[®] Powerflow NZ HE Hydraulic Oil is a high-quality, high viscosity index, zincfree anti-wear hydraulic oil developed for use in mobile equipment operating over a wide temperature range. It passes the visual "no sheen" requirements of the U.S. EPA Static Sheen Test, and is classified as inherently biodegradable by the OECD Test Method 301B.

Powerflow NZ HE Hydraulic Oil is formulated with a zinc-free anti-wear additive package to provide excellent wear protection for hydraulic pumps and motors, and to protect hydraulic system components against rust and corrosion. It has excellent oxidation resistance and thermal stability at high temperatures to minimize deposit formation and provide long service life. It also has excellent low-temperature properties for cold start-ups. This fluid has excellent water-separating properties to minimize the formation of emulsions, and is resistant to excessive foam buildup that can cause poor or sluggish hydraulic system response.

Powerflow NZ HE Hydraulic Oil has a high viscosity index and low pour point for use over a wider temperature range than conventional anti-wear hydraulic oils. Its high viscosity index helps maintain oil viscosity at operating temperatures and reduce power loss caused by internal oil leakage in the hydraulic system, resulting in up to 6% higher system efficiency compared to conventional single-grade hydraulic oils.

Powerflow NZ HE Hydraulic Oil meets the performance requirements of all major hydraulic pump manufacturers, and is recommended for use in all types of high-pressure, high-speed hydraulic pumps. It also meets the performance requirements of Hitachi Advanced Hydraulic Oil, and is fully compatible with the Hitachi fluid and with Hitachi seals and hoses.

Applications

- Industrial and mobile equipment operating in cold weather or in locations subject to wide temperature fluctuations
- Systems operating at high temperatures and pressures in severe service
- Systems requiring enhanced load carrying capacity and thermal stability
- Environmentally sensitive applications where a non-toxic, inherently biodegradable, non-sheening fluid is preferred

Powerflow NZ HE Hydraulic Oil meets the requirements of the following industry and OEM specifications:

- Bosch Rexroth RE 90220, Type HVLP
- DIN 51524 Part 3, Anti-wear Hydraulic Oils, Type HVLP
- Parker Hannifin (Denison) HF-0, HF-1, HF-2
- Eaton-Vickers M-2950-S, I-286-S
- German Steel Industry SEB 181222
- JCMAS P 041 (HK VG32W, HK VG46W)
- Hitachi Advanced Hydraulic Oil (for use in dry systems only) (ISO VG 46)
- ISO 11158:1997, Family H (Hydraulic Systems), Type HV
- U.S. Steel 127
- U.S. EPA/U.S. Coast Guard Static Sheen Test, Federal Register Vol. 58, No. 41

High-Efficiency, High VI, Zinc-Free Anti-wear Hydraulic Oil for Off-Road Equipment; Separates from Water; Inherently Biodegradable



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Features/Benefits

- High VI to reduce internal oil leakage and increase hydraulic system efficiency by up to 6% compared to conventional single-grade hydraulic oils
- Excellent oxidation resistance and thermal stability
- Protects against rust and corrosion (reduced sludge and deposit formation)
- Excellent water-separating properties
- Excellent wear protection for hydraulic pumps and motors
- Improved product compatibility with traditional zinc-based products
- Good filterability
- Inherently biodegradable
- Non-toxic to aquatic organisms
- Suitable for year-round use

Typical Properties		
ISO Grade	32	46
Specific Gravity @ 60°F	0.861	0.865
Density, lbs/gal @ 60°F	7.17	7.21
Color, ASTM D1500	0.5	0.5
Flash Point (COC), °C (°F)	210 (410)	218 (424)
Pour Point, °C (°F)	-54 (-65)	-51 (-60)
Viscosity		
cSt @ 40 °C	32.0	46.0
cSt @ 100 °C	6.6	8.6
SUS @ 100 °F	150	214
SUS @ 210 °F	47.9	54.5
Viscosity Index	168	168
Acid Number, ASTM D974, mg KOH/g	0.22	0.22
Copper Corrosion, ASTM D130	1a	1a
Demulsibility, ASTM D1401, minutes to pass	10	10
Dielectric Strength, ASTM D877, kV ⁽¹⁾	35	35
Foam Test, ASTM D892, Seq. I, mL	0/0	0/0
FZG Scuffing Test, ASTM D5182, Failure Load Stage	12	12
Oxidation Stability, TOST, ASTM D943-04, hours	>7000	>7000
Rust Test, ASTM D665 A&B	Pass	Pass
Aquatic Toxicity, Rainbow Trout, OECD 203 1-12, 1000 mg/L, 96 hours, LC50	Non-toxic	Non-toxic
Biodegradability in 28 days, OECD 301B, %	20 - 59	20 - 59

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⁽¹⁾Note: At the point of manufacture

Health & Safety Information

For recommendations on safe handling and use of this product, please refer to the Safety Data Sheet via <u>http://www.phillips66.com/SDS.</u>

Typical properties are average values only and do not constitute a specification. Minor variations that do not affect product performance are to be expected during normal manufacture, and at different blending locations. Product formulations are subject to change without notification.

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